

APPROVAL OF MANUFACTURER CERTIFICATE

Certificate no.:
AMMM00001GJ
Revision No:
3

This is to certify:

that

Siepmann-Werke GmbH & Co. KG
Emil-Siepmann-Straße 28, 59581 Warstein,
Germany

is an approved manufacturer of
Steel Forgings

in accordance with

DNV rules for classification – Ships
DNV class programme – DNV-CP-0247 Steel forgings

and the following particulars:

Application area	Forgings for hull structures and equipment Forgings for shafting and machinery Forgings for gearing Forgings for boilers, pressure vessels and piping systems Stainless steel forgings
Steel type	Carbon and carbon-manganese, Alloy, Austenitic stainless, Martensitic stainless, Ferritic stainless, Austenitic-ferritic (Duplex) stainless
Forging method	Closed die forging
Max. weight	1 500 kg
Max. thickness	See page 2
Heat treatment condition	See page 2

Manufacturer(s) approved by this certificate is/are accepted to deliver according to DNV GL, DNV and GL rules.
Materials to be applied to DNV classed object shall fulfill the material requirements in the applicable DNV class rules.

Issued at **Hamburg** on **2026-03-19**

This Certificate is valid until **2029-03-31**.

DNV local unit: **Essen**

Approval Engineer: **Andreas Koch**



for **DNV**

This document has been digitally signed and will
therefore not have handwritten signature

Christian Wildhagen

LEGAL DISCLAIMER: Unless otherwise stated in the applicable contract with the holder of this document, or following from mandatory law, the liability of DNV AS, its parent companies and their subsidiaries as well as their officers, directors and employees ("DNV") arising from or in connection with the services rendered for the purpose of the issuance of this document or reliance thereon, whether in contract or in tort (including negligence), shall be limited to direct losses and under any circumstance be limited to USD 300 000.

Particulars of the approval

Forgings for hull structures and equipment

Steel type	Grade ³⁾	Forging method ¹⁾	Max. weight [kg]	Max. thickness [mm]	Heat treatment condition ²⁾
C and C-Mn	NV F400UW, NV F440UW, NV F480UW, NV F520UW, NV F560UW, NV F600UW	CD	1 500	500	N, NT, QT
Alloy	NV F550AW, NV F600AW, NV F650AW	CD	1 500	500	QT

Forgings for shafting and machinery

Forgings for gearing

Steel type	Grade ³⁾	Forging method ¹⁾	Max. weight [kg]	Max. thickness [mm]	Heat treatment condition ²⁾
C and C-Mn	NV F400U, NV F440U, NV F480U, NV F520U, NV F560U, NV F600U, NV F640U, NV F680U, NV F720U, NV F760U	CD	1 500	500	N, NT, QT
Alloy	NV F600A, NV F700A, NV F800A, NV F900A, NV F1000A, NV F1100A	CD	1 500	500	QT

Forgings for boilers, pressure vessels and piping systems

Steel type	Grade ³⁾	Forging method ¹⁾	Max. weight [kg]	Max. thickness [mm]	Heat treatment condition ²⁾
C and C-Mn	NV F450H, NV F490H	CD	1 500	500	N, NT, QT
Alloy	NV F0.5Mo, NV F1Cr0.5Mo	CD	1 500	500	NT, QT
	NV F2.25Cr1Mo	CD	1 500	500	N, QT

Stainless steel forgings

Steel type / grade ⁴⁾	Forging method ¹⁾	Max. weight [kg]	Max. thickness [mm]	Heat treatment condition ²⁾
Austenitic stainless	CD	1 500	500	SHT
Martensitic stainless	CD	1 500	500	QT
Ferritic stainless	CD	1 500	500	SHT
22Cr duplex stainless	CD	1 500	500	SHT
25Cr duplex stainless	CD	1 500	500	SHT

Remarks:

- ¹⁾ CD: Closed die forging
- ²⁾ QT: Quenched and tempered; N: Normalized; NT: Normalized and tempered; SHT: Solution Heat Treated (Solution Annealing)
- ³⁾ Incl. equivalent grades in acc. to other standards
- ⁴⁾ Stainless steel forgings shall be in accordance with recognized standards, e.g. EN 10222, ASTM A473/A965/A1049 and JIS G 3214, provided that supplementary requirements contained herein are also met. Recognition of other standards is subject to submission to the Society for evaluation